## CLAIMS

- A method for inactivating microorganisms in an electrodeionization device comprising:
- passing water through the electrodeionization device at a pharmaceutically acceptable sanitization temperature; and
  - maintaining the pharmaceutically acceptable sanitization temperature for a predetermined period of time.
  - 2. The method of claim 1, wherein the step of maintaining the water temperature is performed until there is a pharmaceutically acceptable level of microorganisms in the electrodeionization device.
  - The method of claim 1, wherein the water temperature is maintained at greater than about 65 °C.
  - 4. The method of claim 1, wherein the water temperature is maintained at about 80 °C.
  - The method of claim 1, further comprising the step of lowering the water temperature to less than about 30 °C.
  - 6. A water purification system comprising: an electrodeionization device fluidly connected to a heating device; and a controller for regulating a flow and temperature of water at a pharmaceutically acceptable level in the electrodeionization device.
  - The water purification system of claim 6, wherein the water temperature is regulated to at least about 65 °C.
  - The water purification system of claim 6, wherein the water temperature is regulated to about 80 °C.

10

- The water purification system of claim 6, wherein the water temperature is regulated until the electrodeionization device has been sanitized to satisfy pharmaceutical requirements.
- 5 10. The water purification system of claim 6, wherein the electrodeionization device comprises a spacer comprising at least one of polysulfone, polyphenylsulfone, polyphenylene oxide, polyphenylene ether and chlorinated poly(vinyl chloride).
  - 11. A method for disinfecting an electrodeionization device comprising: passing a disinfecting solution at a temperature sufficient to inactivate any microorganisms in the electrodeionization device.
  - 12. The method of claim 11, wherein the step of passing the disinfecting solution is performed until the electrodeionization device is sanitized to a pharmaceutically acceptable condition.
  - 13. The method of claim 11, wherein the disinfecting solution has a temperature that is suitable for sanitizing the electrodeionization device for pharmaceutical service.
  - 14. The method of claim 11, wherein the temperature is at least about 65 °C.
  - The method of claim 11, wherein the temperature is about 80 °C.
- 16. The method of claim 11, further comprising the step of passing water to be purifiedthrough the electrodeionization device.
  - 17. The method of claim 11, wherein the step of passing the disinfecting solution is performed until there is a pharmaceutically acceptable level of microorganisms in the electrodeionization device.
  - 18. The method of claim 11, further comprising the step of passing a biocide compound through the electrodeionization device.

- The method of claim 11, wherein the disinfecting solution consists essentially of a non-oxidizing compound.
- 20. An electrodeionization device comprising a spacer constructed of a material that is dimensionally stable at a temperature that sanitizes the electrodeionization device for pharmaceutical service.
  - The electrodeionization device of claim 20, wherein the material is dimensionally stable at greater than about 65 °C.
  - 22. The electrodeionization device of claim 20, wherein the dimensionally stable material comprises at least one of polysulfone, polyphenylsulfone, polyphenylene oxide, polyphenylene ether and chlorinated poly(vinyl chloride).
  - 23. A method for purifying water comprising: passing water to be purified through the electrodeionization device; and passing water at a temperature greater than about 65 °C through the electrodeionization device for a predetermined period.
  - 24. The method of claim 23, wherein the water temperature is at least about 80 °C.
  - 25. The method of claim 23, further comprising the step of reversing polarity of an applied electric field through the electrodeionization device.
- 25 26. An electrodeionization device comprising:
  - a rigid depleting compartment spacer having a groove formed on a side thereon;
  - a rigid concentrating compartment spacer that mates with the depleting compartment spacer; and
- a resilient member disposed within the groove forming a water-tight seal between
  the depleting compartment and the concentrating compartment spacers.
  - 27. The electrodeionization device of claim 26, wherein the groove is disposed around the perimeter of the depleting compartment spacer.

- 28. The electrodeionization device of claim 26, wherein the depleting compartment spacer has grooves formed on both sides thereon.
- 5 29. The electrodeionization device of claim 26, wherein the resilient member comprises at least one of a fluorinated elastomer and a silicone elastomer.
  - 30. A method for purifying water comprising:

passing water to be purified through an electrodeionization device comprising a depleting compartment spacer having a groove formed on a side thereon, a concentrating compartment spacer and a resilient member disposed within the groove forming a watertight seal between the depleting compartment and the concentrating compartment spacers;

applying an electric field across the electrodeionization device.

- 31. An electrodeionization device comprising:
  - a depleting compartment spacer;
  - a concentrating compartment spacer; and
- a water-tight seal positioned between the depleting compartment and the concentrating compartment spacers,

wherein the water-tight seal comprises an elastomeric sealing member disposed within a groove formed on a surface of either the depleting compartment or the concentrating compartment spacers.

- 25 32. The electrodeionization device of claim 31, wherein the depleting compartment spacer and the concentrating compartment spacer comprises a rigid material.
  - 33. The electrodeionization device of claim 32, wherein the depleting compartment spacer comprises at least one of polysulfone, polyphenylsulfone, polyphenylene oxide, polyphenylene ether and chlorinated poly(viny chloride).
  - 34. A method for purifying water comprising:

30

5

10

passing water to be purified through an electrodeionization device comprising a depleting compartment spacer, a concentrating compartment spacer and a water-tight seal comprising an elastomeric sealing member disposed within a groove formed on a surface of either the depleting compartment or the concentrating compartment spacers.

- 35. An electrodeionization device comprising:
- a depleting compartment spacer and a concentrating compartment spacer separated by an ion selective membrane;
- a primary seal positioned between the depleting compartment and the concentrating compartment spacers and securing the ion selective membrane; and
- a secondary seal positioned between the depleting compartment and the concentrating compartment spacers.
- 36. The electrodeionization device of claim 35, wherein the primary seal comprises an elastomeric sealing member dimensioned to be disposed within a groove formed between mating surfaces of the depleting compartment and the concentrating compartment spacers.
- 37. The electrodeionization device of claim 35, wherein the secondary seal comprises an elastomeric sealing member dimensioned to be disposed within a groove formed between mating surfaces of the depleting compartment and the concentrating compartment spacers.
- 38. A method for facilitating water purification comprising providing an electrodeionization device comprising a depleting compartment spacer and a concentrating compartment spacer and a water-tight seal positioned between the depleting compartment and the concentrating compartment spacers.
- 39. A method for facilitating water purification comprising providing an electrodeionization device comprising a depleting compartment spacer having a groove formed on a side thereon, a concentrating compartment spacer and a resilient member disposed within the groove forming a water-tight seal between the depleting compartment and the concentrating compartment spacers.

- 40. A method for facilitating water purification comprising providing an electrodeionization device comprising a spacer constructed of a material that is dimensionally stable at a temperature greater than about 65°C.
- 5 41. An electrodeionization device comprising a spacer constructed of a material that is dimensionally stable at a temperature greater than about 65°C.
  - 42. A method for facilitating inactivation of microorganisms comprising: providing an electrodeionization device fluidly connectable to a heating device; and providing a controller for regulating a flow and a temperature of water at a pharmaceutically acceptable level in the electrodeionization device.
  - 43. A method for inactivating microorganisms in an electrodeionization device comprising:
  - passing water through a depleting compartment at a pharmaceutically acceptable sanitization temperature; and
  - maintaining the pharmaceutically acceptable sanitization temperature for a predetermined period of time.
  - 44. A method for inactivating microorganisms in an electrodeionization device comprising:
  - passing water through a concentrating compartment at a pharmaceutically acceptable sanitization temperature; and
- maintaining the pharmaceutically acceptable sanitization temperature for a 25 predetermined period of time.